



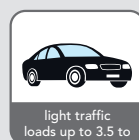
ROMPOX® - DRAIN

The permeable pavement jointing mortar

ROMPOX® - DRAIN is a highly water permeable 2-component epoxy resin based pavement jointing mortar. This is our classic since day one. ROMPOX® - DRAIN is used all around the house, especially in driveways and parking spaces in front of the house. Joint almost all natural or concrete stones as well as slabs with a joint width of at least 5 mm | 1/4", and protect your paved stone surface permanently against weed growth. Make your contribution to environmental protection by using the highly water permeable pavement jointing mortar ROMPOX® - DRAIN. Because you will be strengthening your surfaces, paths and driveways without sealing them!

Properties

- joint widths from 5 mm | 1/4"
- joint depths from 30 mm | 1 1/4"
- **highest water permeability**
- self compacting
- water emulsifiable
- frost and de-icing salt resistant
- highly water permeable
- no cement haze / residue



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APPLICATION

Construction site requirements: The foundation needs to be prepared according to the expected traffic loads. Regulations and leaflets regarding construction of paved stone surfaces should be heeded. Future loads must not cause the surface to settle or loosen stones. Ideally, you would use ROMEX® Trass-Bed products as well as the ROMEX® SYSTEM-GUARANTEE (RSG). For optimum application it is recommended using ROMEX® application tools.

Preparation: Clean out joints to a depth of at least 30 mm | 1 ¼" (in case of traffic loads ⅔ of stone height, minimum joint width 5 mm | ¼"). With a slab thickness less than 30 mm, bonded laying methods should be used and the whole joint filled completely with ROMPOX® - DRAIN. The surface to be joint-fixed should be cleaned of all impurities before work commences. Adjoining surfaces that are not to be joint-fixed are taped off.

Pre-wetting: Pre-wet the surface. Porous surfaces as well as higher surface temperatures, require more intense pre-wetting.

Mixing: Pour the 25 kg | 55 lbs filler components into the mixing tub and start the mixing process. Whilst mixing, slowly add the separately packaged 1.8 kg | 4.0 lbs resin/hardener component completely into the mixture. After mixing for 3 minutes add 2 litres | 0.53 gal of water. To do this, fill up the two previously emptied resin/hardener bottles with 1 litre | 0.26 gal of water, close, shake vigorously and add the contents of the bottle to the mixture. Continue mixing well for at least 3 minutes. Use professional agitator or rotary-drum mixer / compulsory mixer.

Application: Apply the mixed pavement jointing mortar onto the well moistened surface and work it carefully into the joints using a squeegee/rubber slider. The mortar is poured out at three or four spots within the jointing area in order to make best use of the fluidity of the pavement jointing mortar. If the ready mixed mortar is not used up straight away, before continuing with application and remaining within the stated application time, mix the remaining mortar through again briefly to ensure it has optimum flow capability. All tools as well as work shoes should be regularly cleaned with a water spray during jointing, to avoid impurities by binding agent and footprints on the stone surface.

Final cleaning: After approx. 10–15 minutes the excess mortar on the surface of the stones can be swept off carefully with a large, coarse broom. Then use a soft, hair broom to do a final cleaning until all residual mortar has been removed from the surface. The correct moment for sweeping, is when white smears no longer form on the stone surface during sweeping. Sweeping should be done diagonally to the joint. Do not reuse swept off material.

Subsequent treatment: The freshly jointed surface needs to be protected against rain for the next 12–24 hours. The rain protection layer must not be laid directly onto the paved surface, to ensure sufficient air circulation.

Important note - resin film: During the initial period a very thin film of epoxy resin remains on the stone surface and intensifies the colour of the stone and protects it from dirt. The resin film is temporary and will disappear over time due to weathering and abrasion. In case of uncertainty, a sample surface should be tested before the entire jointing is done. A resin film does not constitute an "application fault" and the quality of the surface is not compromised in any way. For further information please take note of the ROMEX® compendium.

Technical data

Test report no. 55-2909/04 CPH-7134-DRAIN, audited colour „neutral“, goods in bags.		
System	2-component epoxy resin pavement jointing mortar	
Compressive strength	15.1 N/mm ² 2 190 psi Laboratory value 9.2 N/mm ² 1 334 psi Building site value	DIN 18555 part 3
Bending tensile strength	7.4 N/mm ² 1 073 psi Laboratory value 5.1 N/mm ² 740 psi Building site value	DIN 18555 part 3
Static elasticity module	1 240 N/mm ² 179 847 psi Laboratory value 1 550 N/mm ² 224 808 psi Building site value	DIN 18555 part 4
Hard mortar raw density	1.57 kg/dm ³ 0.91 oz/in ³ Laboratory value 1.29 kg/dm ³ 0.75 oz/in ³ Building site value	DIN 18555 part 3
Application time at 20 °C 68 °F	20–30 minutes	ROMEX®-norm 04
Application temperature	> 0 °C up to max. 30 °C > 32 °F up to max. 86 °F At lower temperatures slow hardening, At high temperatures quick hardening	
Re-opening of surface at 20 °C 68 °F	after 24 hours can be walked on, after 6 days fully load bearing	
Water permeability coefficient*	4.96 × 10 ⁻³ m/s ≈ approx. 15 l/min/m ² for a joint fraction of 10 % 703 iph ≈ approx. 0.37 gal/min/sqft for a joint fraction of 10 %	
Storage life	24 months resin/hardener components: frostfree, filler components: dry	

Consumption table in kg/m ² lb/sq ft - Basis for calculation: joint depth Ø 30 mm 1 ¼"							
Joint width	Stone size	80 × 40 cm 31 ½" × 15 ¾"	60 × 60 cm 23 ½" × 23 ½"	40 × 40 cm 15 ¾" × 15 ¾"	32 × 24 cm 12 ½" × 9 ½"	24 × 16 cm 9 ½" × 6 ¼"	9 × 11 cm ¾" × ¾"
	5 mm ¼" (min.)	0,7 kg 1.6 lbs	0,7 kg 1.4 lbs	1,0 kg 2.1 lbs	1,4 kg 3.1 lbs	2,0 kg 4.3 lbs	3,7 kg 8.0 lbs
	10 mm ¾"	1,4 kg 3.2 lbs	1,3 kg 2.8 lbs	1,9 kg 4.2 lbs	2,7 kg 6.0 lbs	3,8 kg 8.3 lbs	6,6 kg 14.6 lbs
	Polygonal slabs	We recommend ROMPOX® - D1					



All filler materials are natural products which are subject to natural colour deviations. The information printed in this brochure is based on experiential values and the current levels of knowledge in science and practice, however they are not binding and have no legal force. All previous information becomes invalid with the issue of this brochure. Images similar. Effective April 2018. We reserve the right to make changes.

* Water permeable according to „Leaflet on surfaces that allow for seepage“ (MVV), Issue 2013.

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